

Date: Tuesday, 9/12/2006 1:09:25 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : X-TUBE AS 350/355 HI FWD
Job Number : 28460A	
Estimate Number : 12484	
P.O. Number : N/A	Part Number : D350748141
This Issue : 9/12/2006 S.O. No. : N/A	Drawing Number : D350-748-141
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : C UNDER REVIEW
Previous Run : 28492A	Material : N/A
Written By : <u>KJ 06-09-12</u>	Due Date : 10/25/2006
Checked & Approved By : <u>KJ 06-09-12</u>	Qty: 1 Um: Each
Comment : Est Rev: A New Issue 06-07-05 JLM Est Rev: B Update cadplate process 06-09-12 KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D350-748-141 CHG001

2.0	D6017115	Crosstube Material
-----	----------	--------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Crosstube Material

D6017-115

2.339" OD X 2.000" ID

Batch: 27471

MS 06/09/16

3.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
-----	------------	----------------------------

**Comment:** MORI SEIKI CNC LATHE LARGE

1-Fill tube with sand & install plugs on both ends as per Folio FA648

2-Turn first side as per Folio FA648

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D350-748-141.

MS 06/09/16

4.0	QC1	INSPECT ALL DIM TO DIM SHEET
-----	-----	------------------------------

**Comment:** INSPECT ALL DIM TO DIM SHEET

MS 06/09/16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/12/2006 1:09:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE AS 350/355 HI FWD

Job Number: 28460A

Part Number: D350748141

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE

1-Turn second side as per Folio FA648

2-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D350-748-141.

3-Scribe Part & Batch as per Dwg D350-748-141

MS 06/09/16

1

6.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

MS 06/09/16

1

7.0

QC8

SECOND CHECK



Comment: SECOND CHECK

BC 06-09-16

1

8.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

Remove all Machinig Marks

2T 06-09-25

9.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O: 2129

06/09/260

Heat Treat to min 180 KSI As per Dwg D350-748-141

Sand Blast tube after Heat Treat

Possibe Supplier: Vac Aero

Ensure Certificate of Conformity is attached

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformaty is attached

06/10/12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.12.20	15	MAGNETIC PARTICLE INSPECT PER DART QSI 038 4.2 Cadmium PLATE PER AMS-QQ-P-416B CLASS I TYPE II REF D350-74B-141 Rev D				UP 06.12.20 PW QSI 042	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE AS 350/355 HI FWD

Job Number: 28460A

Part Number: D350748141

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC6

DIMENSIONAL CHECK



Job 10.19 @



Comment: DIMENSIONAL CHECK

12.0

BENDING

BENDING MACHINE



Comment: BENDING MACHINE

Bend tube as per Dwg D350-748-141 using CNC bender program D350F and Folio FT

DP 6-11-1

13.0

QC6

DIMENSIONAL CHECK



Job 11.13 @



Comment: DIMENSIONAL CHECK

14.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Remove all marks from tube within limits of D350-748-141

Prnc 06-11-14 @

2-Drill Tube as per Dwg D350-748-141 Using DT8876 Drill Jigs,
Set-up drill table as per QSI 010

DP 6-11-13

3-Deburr

4-Engrave Part # and Batch # as per Dwg D350-748-141

15.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O: *2501*

dZacelulis

Stress relief at 375° for 5 hours

Magnetic Particle Inspect per ASTM E1444

Cadium Plate per QQ-P-416F, Class 1, Type 2

Embrittle relief at 375° for 8 hours, Chromate Treat

Possible Supplier: Southwest United Industries

Ensure Certificate of Conformity is attached



16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

DP 6-11-20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/12/2006 1:09:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-TUBE AS 350/355 HI FWD

Job Number: 28460A

Part Number: D350748141

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

QC5

INSPECT WORK TO CURRENT STEP



Job 12-200 @



Comment: INSPECT WORK TO CURRENT STEP

18.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside crosstube as per QSI 005 4.2

ml 07 02 27

①

2-Paint Outside of Tube as per Dart QSI 005 4.2

ml 07 02 28

①

19.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

Then, Wrap in plastic bag to protect from scratches

RT 07-03-01

20.0

D35021

SUPPORT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

SUPPORT

Batch: *B28 089*

RT 07-03-01

21.0

D2856400

Abrasion Strip



Comment: Qty.: 1.2401 f(s)/Unit Total: 1.2401 f(s)

Abrasion Strip 7.10" long x2

Batch: *29285*

RT 07-03-01

22.0

ALS41032225

Insert



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Insert

Batch: *M19393*

RT 07-03-01

23.0

AN960JD10

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Washer

Batch: *M100274*

RT 07-03-01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD Date: 07/03/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Process Sheet

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Drawing Name: X-TUBE AS 350/355 HI FWD

Job Number: 28460A

Part Number: D350748141

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

MS2192020

Clamp (per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clamp (per MIL-DTL-8783C)

Batch: M102440

BT 07-03-01

25.0

MS27039110

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screw

Batch: 18836

BT 07-03-01

26.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Install Ground wire Insert, then insert screw and washer

2-Install Abrasion strips as per Dwg D350-748-141 & QSI 035.

3-Install supports Using Dt8876 as per Dwg D350-748-141, Torque to 60-80 IN-LBS

BT 07-2-1

27.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

28.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-748-241

Location: _____

PPP Rev: _____

PPP B28460

Pc 7/13/02 ①

29.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07103/02

BT 07-03-02

Job Completion



POSITIVE RECALL

EFFECTIVE 06.09.13 AUTH JP

RELEASED JP DATE 06.12.20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D350-748-141	REV. C SHEET 1 OF 3
DATE 06.08.14		TITLE CROSSTUBE (AS 350/355 HI FWD)	SCALE NTS
A	06.03.31	NEW ISSUE	
B	06.06.30	ADD D6017-115 & PRIME AND PAINT	
C	06.08.14	ADD CAD PLATING	

UNDER REVIEW

qp 06.08.07
CAPTAINING PROCESS
LOCAL CHANGE

QTY	P/N	DESCRIPTION
X	D350-748-141	CROSSTUBE ASSEMBLY (AS 350/355 HI FWD)
1	D6017-115	CROSSTUBE (OR D6015-125)
2	D3502-1	SUPPORT
2	D2856-400-710	ABRASION STRIP
1	AELS-1032-225	INSERT
1	AN960JD10	WASHER
2	MS21920-20	CLAMP (PER DART SPEC. M-MS21920-20)
1	MS27039-1-10	SCREW

D350-748-141 CROSSTUBE:

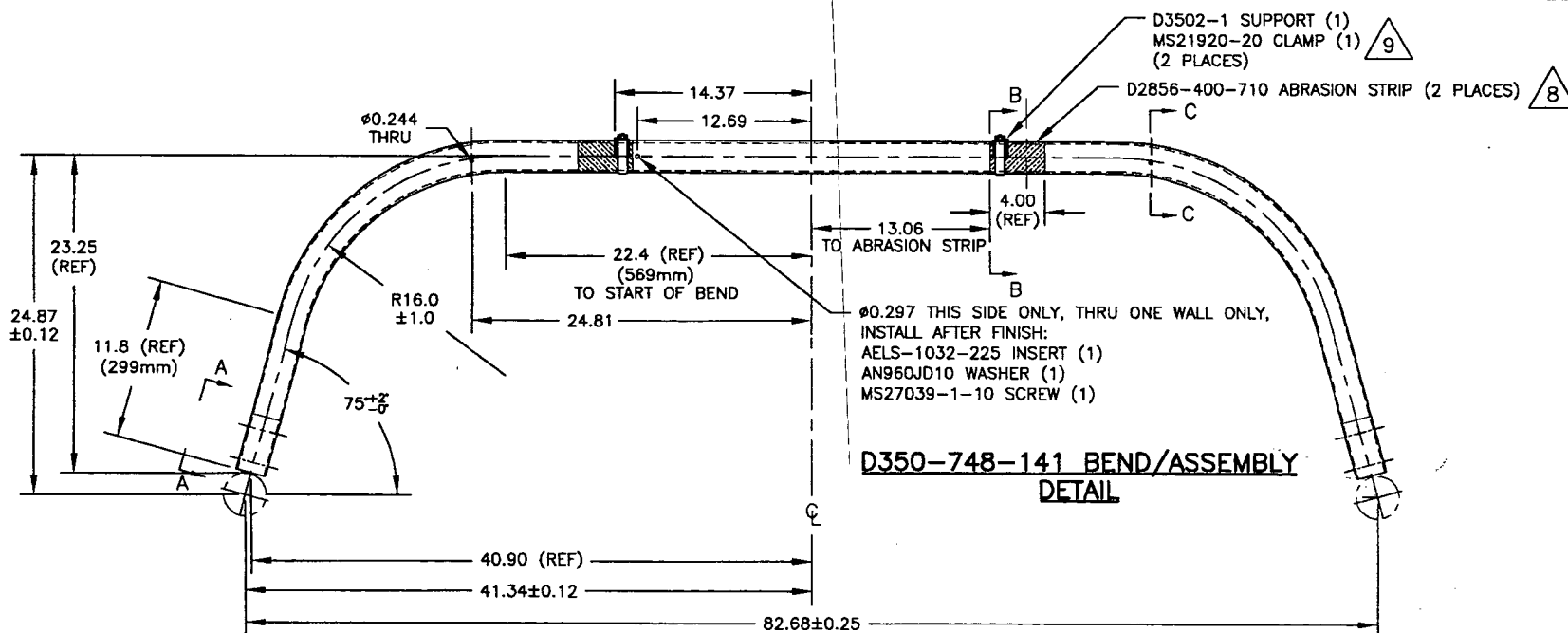
- 1) MATERIAL: MANUFACTURED FROM D6017-115 OR D6015-125
FINISHED LENGTH = 110.27 ± 0.06
- 2) MACHINE PER MACHINING DETAIL ON PAGE 3. BLEND OUT ALL EDGES FROM MACHINING LONGITUDINALLY, TRANSITIONS SHOULD BE SMOOTH. NOTE: ALL HOLES ARE DRILLED AFTER BENDING.
- 3) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 4) BEND PROGRESSIVELY WITH A MINIMUM OF 7 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 5) HEAT TREAT TO MIN. 180 KSI PER MIL-T-6736 OR AMS 2759-1C AFTER TURNING
- 6) FINISH: CADMIUM PLATE PER QQ-P-416F, CLASS 1, TYPE II
MAGNETIC PARTICLE INSPECT PER ASTM E1444 AFTER CADMIUM PLATING
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 7) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE. WHEN DRILLING HOLES EXTREME CARE MUST BE TAKEN AND CAREFUL DEBURRING PERFORMED TO ENSURE A CLEAN HOLE WITH NO CRACKING/CHIPPING/GROOVES.
- 8) INSTALL D2856-400-710 ABRASION STRIP WITH A GAP ON BOTTOM SIDE OF CROSSTUBE, CENTERED OPPOSITE D3502-1 SUPPORT, PER QSI 035.
- 9) TORQUE MS21920-20 CLAMPS 60 TO 80 IN-LB
- 10) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 11) ALL DIMENSIONS ARE IN INCHES
- 12) PART IS SYMMETRIC ABOUT CENTERLINE EXCEPT FOR $\varnothing 0.297$ HOLE.

RELEASED

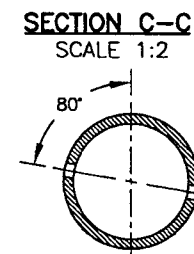
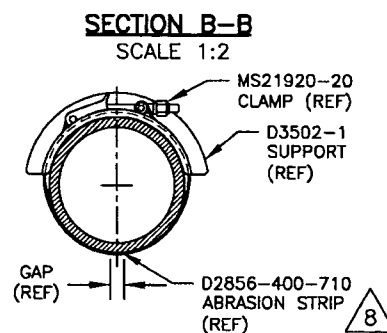
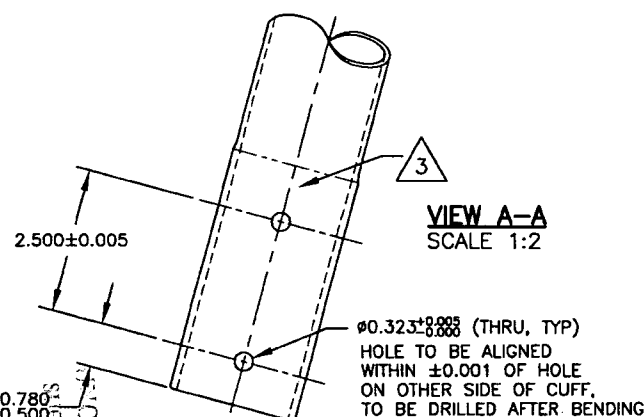
06.08.15 *#*

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UNDER REVIEW
06.08.15



RELEASED

06.08.15

COPYRIGHT © 2006 BY DART AEROSPACE LTD.		DESIGN	q	DRAWN BY	q	DART	DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		CHECKED	f	APPROVED	f	DRAWING NO.	REV. C
		DATE	06.08.14	TITLE		D350-748-141	SHEET 2 OF 3
				CROSSTUBE (AS 350/355 HI FWD)		SCALE	1:8

NO. 28460 A
WORK ORDER
CONTROLLED COPY
ENGINEERING
RETURN TO
SUBJECT TO AMENDMENT
WITHOUT NOTICE

DART AEROSPACE LTD	Work Order: 28460A
Description: X-Tube AS 350/355HI FWD	Part Number: 350-748-141
Inspection Dwg: 350-748-141 Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.062	+ .010 - .000	.065	✓			
.063	+ .010	.063	✓			
4.26	+ .03	4.26	✓			
2.240	+ .005 - .000	2.241	✓			
2.180	"	2.185	✓			
2.237	"	2.241	✓			
2.272	"	2.276	✓			
2.306	"	2.310	✓			
2.339	"	2.340	✓			
.062	+ .010 - .000	.065	✓			
.063	+ .010	.063	✓			
4.26	+ .03	4.26	✓			
2.240	+ .005 - .000	2.242	✓			
2.180	"	2.184	✓			
2.237	"	2.242	✓			
2.272	"	2.276	✓			
2.306	"	2.310	✓			
2.339	"	2.340	✓			
110.27	+ .06	110.27	✓			

Measured by: MB	Audited by: SG	Prototype Approval:
Date: 06/09/16	Date: 06-09-16	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



VAC AERO

INTERNATIONAL INC.

RELEASE NOTE

GST No.: R105468102

OAK 79915-1



HEAD OFFICE
1371 SPEERS ROAD, OAKVILLE, ONTARIO
CANADA L6L 2X5
TEL: (905) 827-4171 FAX: (905) 827-7489



2009 WYECROFT ROAD, UNIT B
OAKVILLE, ONTARIO
CANADA L6L 6J4
TEL: (905) 827-7377 FAX: (905) 827-1380



QUEBEC DIVISION
7450 RUE VÉRITÉ STREET, ST. LAURENT, QUÉBEC
CANADA H4S 1C5
TEL: (514) 334-4240 FAX: (514) 334-6269

10/11/2006

MM / DD / YYYY

PAGE: 1

BILL TO: 1DAR01
DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON

SHIP TO: DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON

K6A 1K7

K6A 1K7

DATE SHIPPED	SHIP VIA	F.O.B.
10/11/2006		ORIGIN
CUSTOMER P/O No.	JOB No.	TERMS
PO00002129		COD

PART No.	DESCRIPTION	UOM	QTY ORD	QTY SHPD	TEST RESULTS
D350-CROSS TUBES	EA 10 10				
<p>Process Specifications: Procedure: 4353 HEAT TREATED TO 180-200 KSI PER AMS 2759-1C 100% HARDNESS TESTED PER ASTM E-18 HRC 40-43 MATERIAL: 4130</p> <p>5 PCS. P/N: D350748141 B28459 B28460 B28458, B28466, B28461 5 PCS. P/N: D350748241 B28162, B28464, B28465, B28463, B28471</p> <p>SANDBLASTED AFTER HEAT TREAT</p>					
<div>100% HARDNESS TESTED 10 PCS. 42/43 HRC</div> <div>VALQ TH. 25 Q.C.</div>					

I hereby certify that the material covered by this release note has been inspected and tested and conforms to all specifications relevant thereto in accordance with the conditions of the contract / or purchase order.

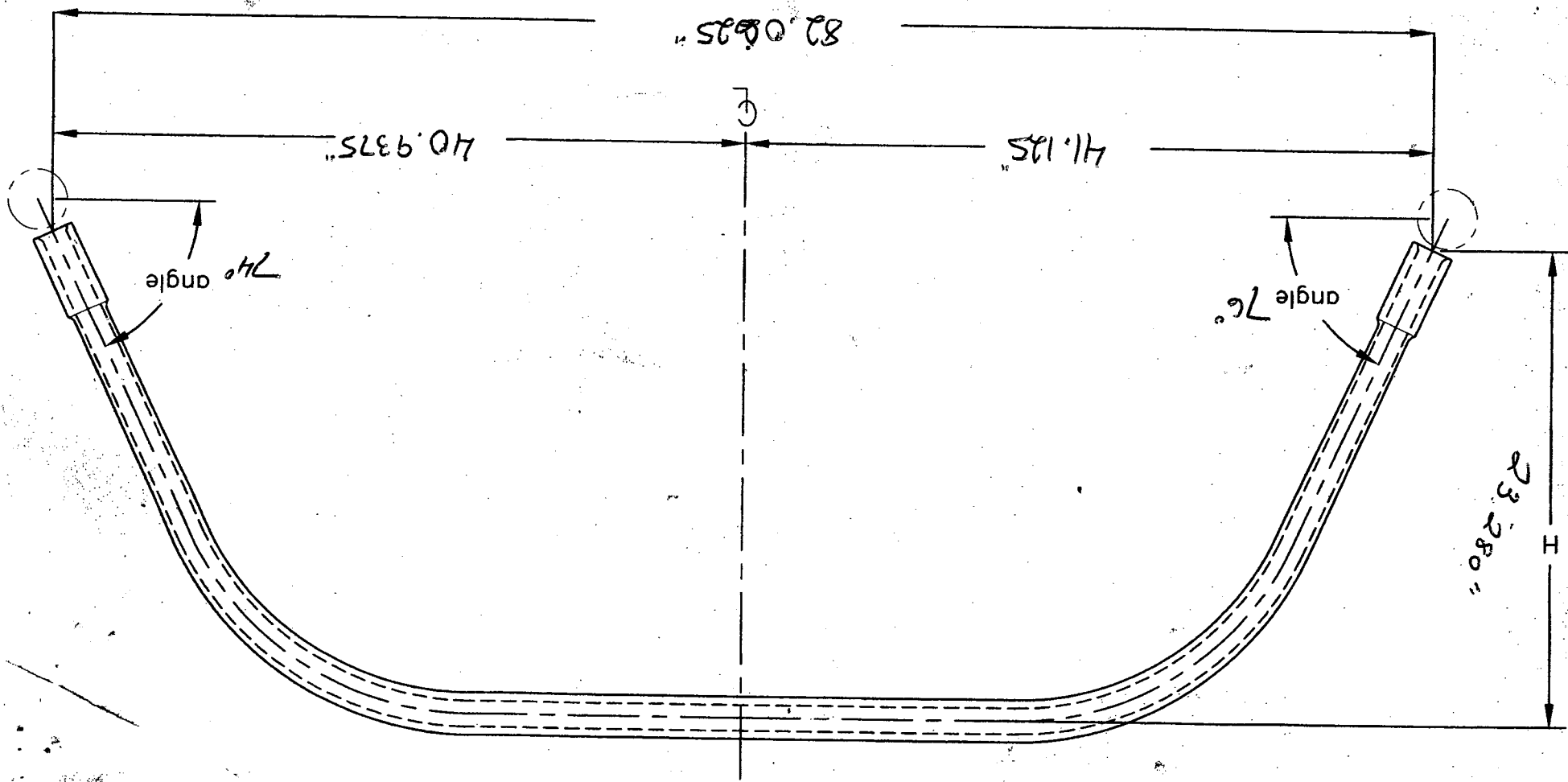
ON BEHALF OF VAC AERO INTERNATIONAL INC.

Laura Freeman
Authorized Q.C. Inspector



HEAT TREATING

VACUUM BRAZING · HEAT TREATING · SPECIAL PROCESSING · FURNACE EQUIPMENT



DATE: 06/11/06
 DESCRIPTION: A350748141
 BATCH NO: B08460A
 DRAWING: A350748141 Rev C under rev
 H: 23.25"
 1/2 SPAN: 40.90"
 TOTAL SPAN: 81.8"
 ANGLE: 75°

ASPIN
 06-11-13



Southwest United Industries, Inc.

SOUTHWEST UNITED INDUSTRIES, INC.
422 S. St. Louis Tulsa, OK 74120

Page 1 of 1

PACKING LIST

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Ship Date: 12/18/2006

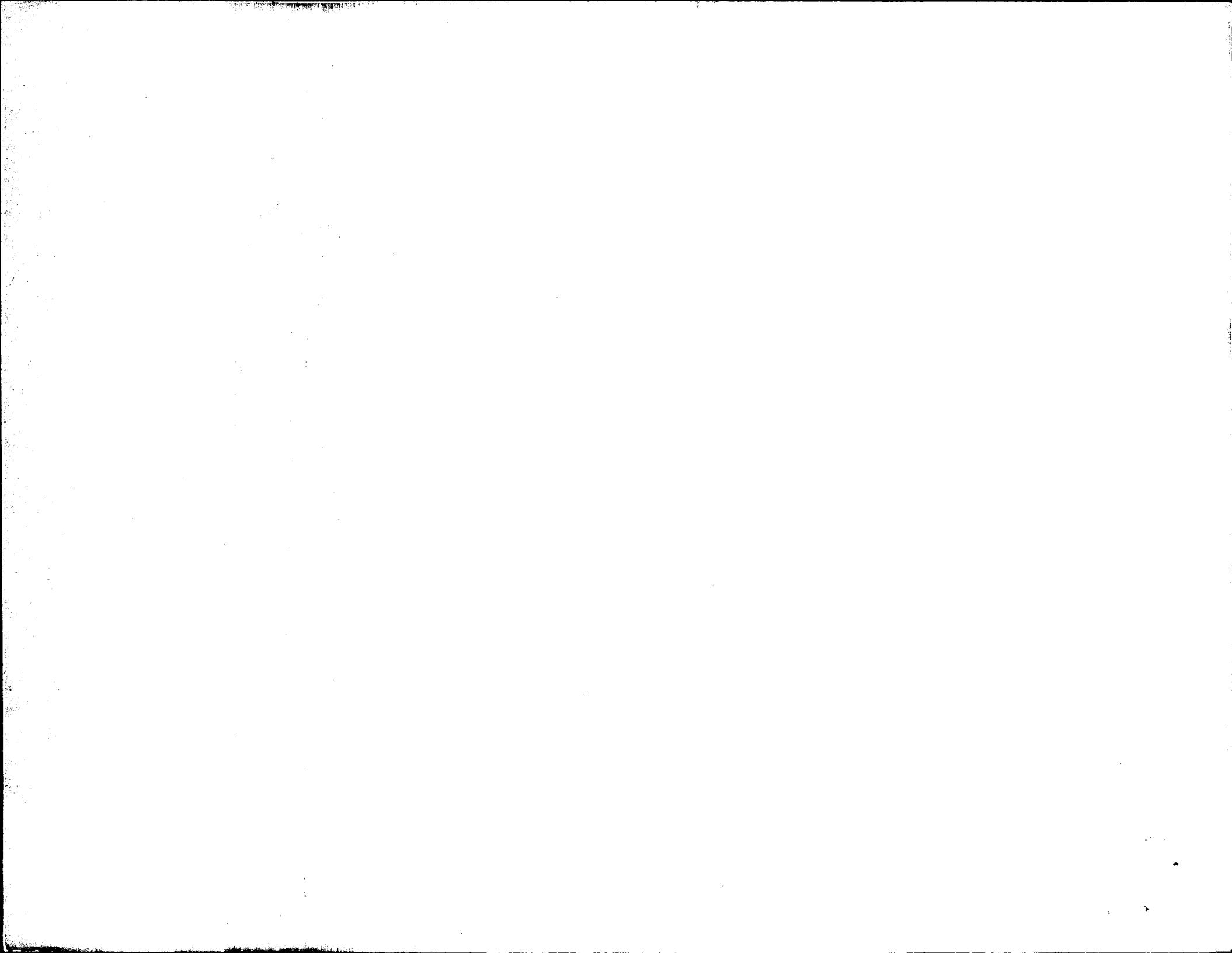
QTY		Part Number/Description	
Certification #: 14450		Certification Date: 12/18/2006	
1.00	D350-748-141	Ref-No: B28458A	
	CROSSTUBE	Job-No: 32000	
		P/O #: 274731	
1.00	D350-748-141	Ref-No: B28460A	
	CROSSTUBE	Job-No: 32014	
		P/O #: 274731	
1.00	D350-748-141	Ref-No: B28466A	
	CROSSTUBE	Job-No: 32015	
		P/O #: 274731	
1.00	D350-748-141	Ref-No: B28462A	
	CROSSTUBE	Job-No: 32016	
		P/O #: 274731	
1.00	D350-748-141	Ref-No: B28463A	
	CROSSTUBE	Job-No: 32017	
		P/O #: 274731	
1.00	D350-748-141	Ref-No: B28465A	
	CROSSTUBE	Job-No: 32018	
		P/O #: 274731	
JOB QTY FOR 14450:		6	SHIPPED QTY FOR 14450: 6

Tracking #: k
Ship Via: OTHERS

COD Amount: \$ 1,980.00

FAA Repair Station CN2R748K

Subject to Southwest United Industries, Inc. Standard Terms and Conditions available for review at www.swunited.com





Southwest United Industries, Inc.

SOUTHWEST UNITED INDUSTRIES, INC.
422 S. St. Louis Tulsa, OK 74120

Page 1 of 2

CERTIFICATION

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Certification #: 14450

Certification Date: 12/18/2006

Qty	Part Number/Description	Job No/Order No/Ctl No
1	D350-748-141 CROSSTUBE	32000 274731 B28458A
1	D350-748-141 CROSSTUBE	32014 274731 B28460A
1	D350-748-141 CROSSTUBE	32015 274731 B28466A
1	D350-748-141 CROSSTUBE	32016 274731 B28462A
1	D350-748-141 CROSSTUBE	32017 274731 B28463A
1	D350-748-141 CROSSTUBE	32018 274731 B28465A

1. Stress relieve at 350-400F for 4 hours minimum
2. Cadmium plate per AMS-QQ-P-416B, Type II, Class 1 (QQ-P-416, Type II, Class 1) ✓
3. Embrittlement relieve within 4 hours of plating at 350-400F for 8 hours minimum
4. Magnetic particle inspect per ASTM E 1444-05. ✓
No linear indications/cracks allowed.

Qty Ins: 6 Qty Rej: 0 Qty Acc: 6

5. Inspect

FAA Repair Station CN2R748K

Subject to Southwest United Industries, Inc. Standard Terms and Conditions available for review at www.swunited.com



Southwest United Industries, Inc.

SOUTHWEST UNITED INDUSTRIES, INC.
422 S. St. Louis Tulsa, OK 74120

Page 2 of 2

CERTIFICATION

We certify that the parts listed above have been processed in accordance with the requirements and specifications of the above referenced purchase order. Documentation is on file and available for review.

Certification By: 

WISE, ROBERT



FAA Repair Station CN2R748K

Subject to Southwest United Industries, Inc. Standard Terms and Conditions available for review at www.swunited.com